

Keystone Verazzo StoneTM

- Design Versatility
- Rugged look and feel
- Easy Installation
- Units are angled on both sides
- Ability to blend with any landscape

AVAILABLE COLOR BLENDS







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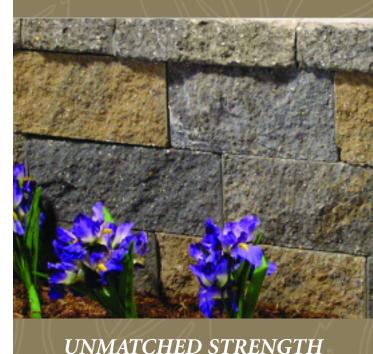
Keystone Retaining Wall Systems, Inc. • A CONTECH Company 4444 West 78th Street • Minneapolis, MN 55435 (952) 897-1040 · www.keystonewalls.com

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AJ-VES-TF08

Build It Yourself





& STABILITY





Handsome and rugged good looks combine with unmatched strength and stability in Keystone Verazzo Stone™.

AESTHETIC APPEAL

- Each Keystone Verazzo Stone[™] unit is finished on two sides and allows the look of a random-pattern system without requiring a mixed pallet or multiple pieces.
- Features a natural stone look to enhance any outdoor décor.

SIMPLE TO INSTALL

Keystone Verazzo Stone is easy to install and features
 Keystone's proven pin connection system to make aligning
 units effortless.

VERSATILE AND FLEXIBLE

- Each Keystone Verazzo Stone unit is angled on both sides, providing different face lengths that allow for tight fitting straight line walls and radii at curves.
- Each unit can be used in multiple positions within the wall.
 Each unit also has multiple pin positions allowing for near vertical or a positive setback.



- 6" H x 10 $^{1}/_{2}$ " D x 16/12" W
- Approximately 68 lbs each
- Reference Standards: ASTM 1372, ASTM C-140

The channel and slight splitter groove allow you to split each unit for a 90° corner.



- 2 molded pins required per unit
- 2-3/8" (60 mm) total length
- 1" (26 mm) shoulder length



installation

Step 1

PREPARE THE SITE.



Start by digging a shallow trench 12" deep by 24" wide. Cut through and remove any sod, roots or large rocks. Place 6" leveling pad of compacted sand or gravel in the trench to receive the first course of Keystone Verazzo Stone.

Step 2

SET THE BASE COURSE.



Place and level the first Keystone Verazzo Stone unit. Level each additional unit on the base course as you place it, making sure that the outside edges touch. If your wall contains both straight and curved areas, start with a straight area and build into the curves. Complete the base course before proceeding to the second course.

*Note: For straight line walls, unit faces can be alternated to create a more random look.

Step 3

PIN, STACK, AND FILL.



Starting with straight areas first, begin placing the second course. Center each Keystone Verazzo Stone unit over the pins on the joints of the course below in a running bond pattern as shown. Now proceed to the next layer, backfilling as you go. For drainage between units and behind the wall, clean gravel or crushed stone is recommended.

estimating

Use this guide for estimating the number of Keystone Verazzo Stone units required.

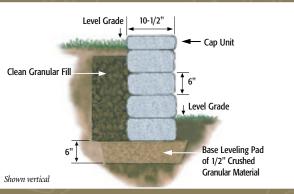
		WALL LENGTH (measured at wall face including curves)					
WALL HEIGHT*		4'	8'	12'	16'	20'	24'
6"	(1 course)	4	8	12	16	20	24
12"	(2 courses)	8	16	24	32	40	48
18"	(3 courses)	12	24	36	48	60	72
24"	(4 courses)	16	32	48	64	80	96
30"	(5 courses)	20	40	60	80	100	120
36"	(6 courses)	24	48	72	96	120	144

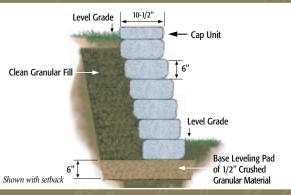
Maximum Height Vertical Position

Maximum Height Setback Position

*Notes:

- Maximum wall height not to exceed 36". The maximum height is based on a level grade, total granular soil, wall built in setback position, and no surcharge. Contact your local Keystone representative for design options on wall heights exceeding 36" or supporting surcharges and backslope.
- Change in color on chart denotes maximum wall height for vertical and setback positions
- Keystone recommends cap units as the top course and/or caps of freestanding walls secured with Keystone KapSeal™ adhesive.









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- · 2 molded pins required per unit
- $2 \frac{3}{8}$ " (60 mm) total length
- 1" (26 mm) shoulder length



With Keystone's proven pin connection system, Keystone Verazzo Stone units can be built in a near vertical or positive setback position and can also be used to build columns and freestanding walls.



Each Keystone Verazzo Stone™ unit is finished on two sides and allows the look of a random-pattern system without requiring a mixed pallet or multiple pieces. The splitter groove on the bottom provides additional options for a random wall pattern. Units are also angled on both sides, providing different face lengths that allow for tight fitting straight line walls and radii at curves.

AVAILABLE COLOR BLENDS





